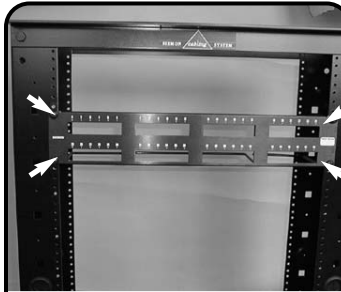
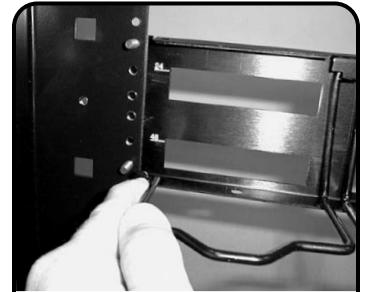


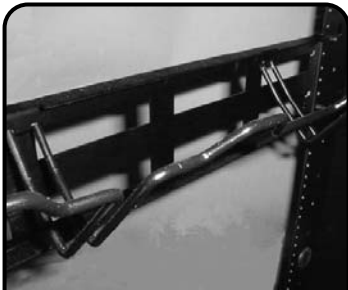
# MAX<sup>®</sup> Patch Panel Instructions



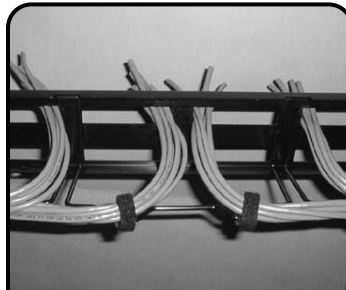
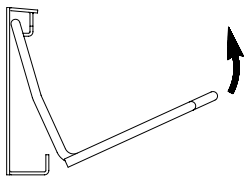
**1** Using the #12-24 machine screws and washers provided, mount the patch panel to the desired position on an 19" relay rack or equivalent.



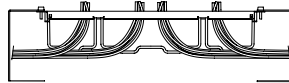
**2** The MAX Patch Panel comes with rear cable manager pre-installed. In applications where the rear cable manager is not used, it can be removed by un-hooking the outside legs...



**3** ...and rotating the cable manager outward.



**4** With rear cable manager in place, cut cables to length for termination (approximately 100-130mm (4-5 inches) of cable from rear management bar).



Top View

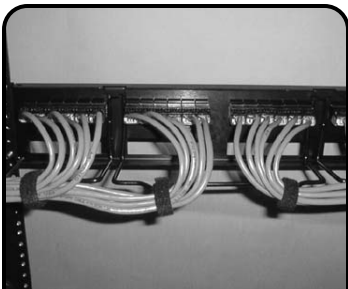


**5** Terminate MAX modules and install into patch panel according to the instructions that accompanied the MAX modules.

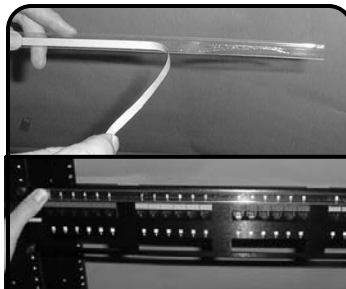
*Note: Flat MAX modules are recommended for patch panels and angled MAX modules are recommended for the work area.*



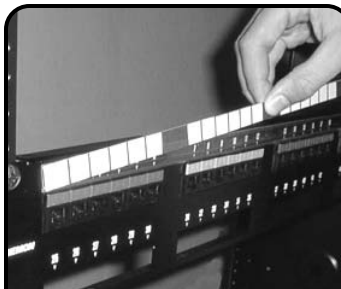
**6** Install color coded icons (as shown above) or hinged doors (as illustrated) provided with modules into area above MAX modules to secure modules into panel. (See MAX module instructions for additional details.)



**7** After MAX modules are terminated and installed in patch panel, dress cables on rear manager with cable ties provided or Siemon VCM-series cable managers (available separately, see Ordering Information).



**8** Install optional label holder by removing paper from adhesive back and adhering to front of patch panel just above rows of MAX modules.



**9** Insert paper label into label holder by separating the plastic label holder and inserting paper label between layers of the plastic holder.



**10** When using fiber optic MAX modules, an optional fiber management tray is available separately (see Ordering Information). See instructions included with fiber management tray for proper installation.

*Note: The rear cable management bar must be removed prior to installation of fiber management tray.*

# MAX Patch Panel Instructions

**To assist safe installations, comply with the following:**

- A. Use caution when installing or modifying telecommunications circuits.
- B. Never touch uninsulated wire terminals unless the circuit has been disconnected.
- C. Never install this device in a wet location.
- D. Never install wiring during a lightning storm.

**Siemon — Australia**

Sydney, Australia  
Tel: (61) 2 9452 2666

**Siemon — Canada**

Markham, Ontario  
Tel: (1) 905 940 9223

**Siemon — China**

Beijing, P.R. China  
Tel: (86) 10 6559 8860

**Siemon — France**

Paris, France  
Tel: (33) 1 46 46 11 85

**Siemon — Germany**

Frankfurt, Germany  
Tel: (49) (0) 69 97168 184

**Siemon — Italy**

Milano, Italy  
Tel: (39) 02 64 672 209

**Siemon — Latin America**

Coral Gables, Florida USA  
Tel: (1) 305 446 9150

**Latin American Sales  
Manufacturer's Reps**

Castroville, Texas USA  
Tel: (1) 830 538 6375

**Siemon — Southeast Asia**

Singapore  
Tel: (65) 345 9119

**Siemon — UK**

Woking, England  
Tel: (44) (0) 1483 480040

**Siemon — USA**

Watertown, Connecticut  
Tel: (1) 866-548-5814



[www.siemon.com](http://www.siemon.com)