
Rimage Prism*Plus!*[™]

User Guide



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When you contact Rimage Services, please provide:

- Unit serial number and software version.
- Functional and technical description of the problem.
- Exact error message received.

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Introduction

This manual provides the information needed to set up, install, and operate the Prism*Plus* printer and to identify the parts.

Operating system requirements

The Rimage Prism*Plus* is compatible only with Windows 2000, Windows XP, and Windows 2003 Server. It requires one USB port.

Media requirements

You must use discs that are coated with a surface designed for thermal printing. Silver lacquer discs without an additional thermal protective layer are not designed for thermal printing. The heat of the thermal printing process may damage the dye layer in a CD-R.

The media in Rimage Media Kits™ is designed for optimum use in the Prism*Plus*. For information about Rimage Media Kits™ – convenient packages of discs and ribbons, all guaranteed by Rimage – contact Rimage at 800-445-8288.

Ribbon requirements

The Prism*Plus* requires ribbons designed specifically for use with the printer. The table below lists the type of ribbon to use with your printer.

Ribbon Color	Part Number	Number of Discs Printed
Black	201737-006	2100
Red	202082-002	2100
Midnight Blue	203217-001	2100
Multicolor	202506-001	500

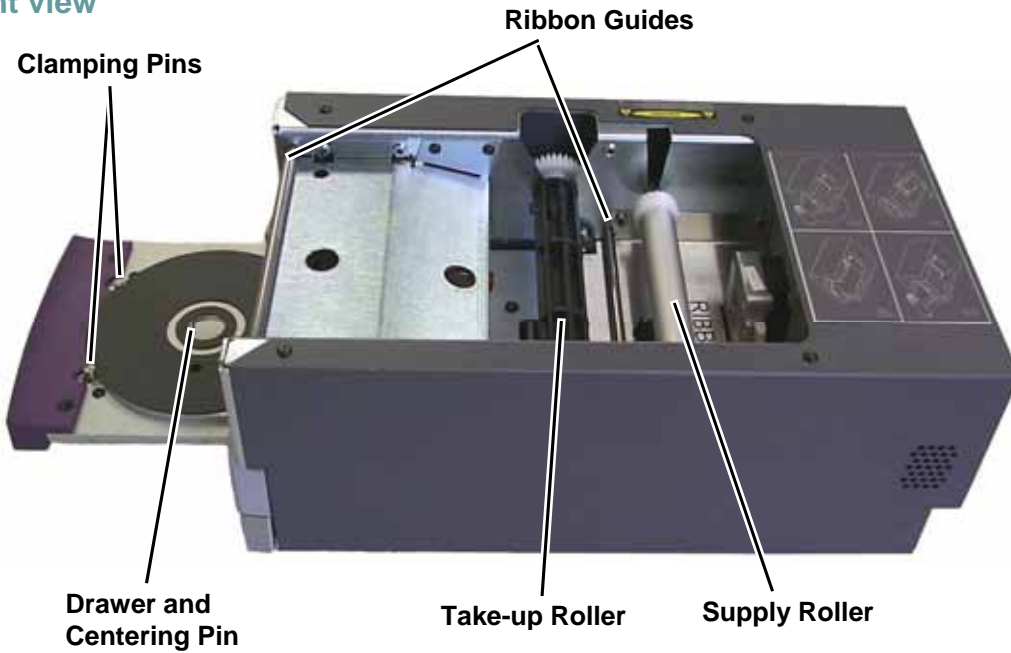
Store the ribbons at -5°C (23°F) to 40°C (104°F) and at 30-80% relative humidity, non-condensing. Avoid direct sunlight.

Label design requirements

Properties	Image Size
Resolution	300x300 DPI
Width	5.12" (1536 pixels)
Height	4.52" (1356 pixels)

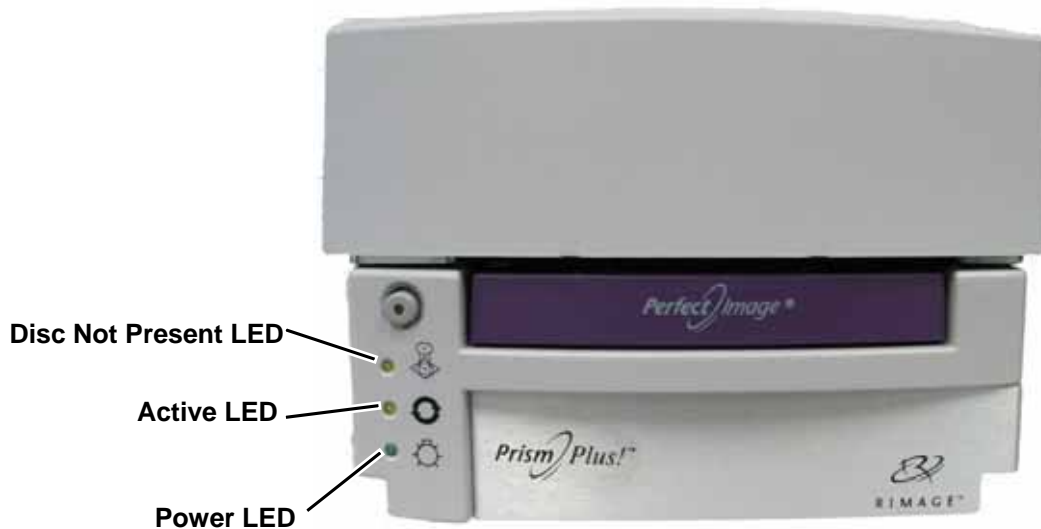
Identify the parts of the PrismPlus

Front view



Control panel

There are four LEDs and an Operator Button on the operator panel located on the front of the printer.







Operator button

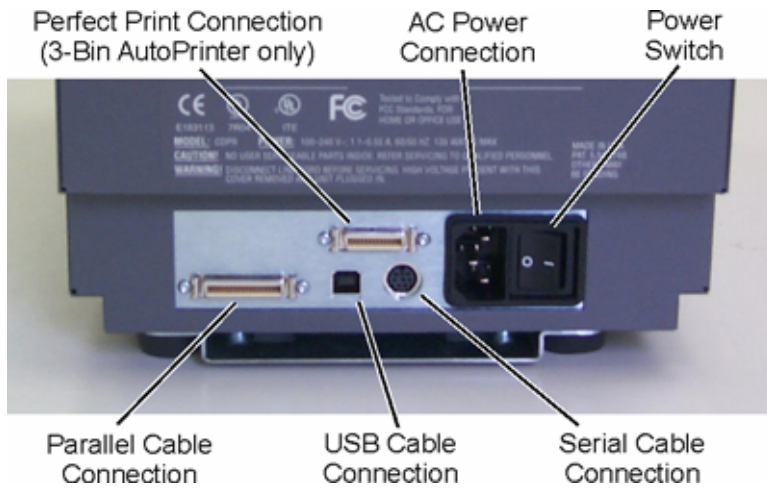
This button opens and closes the printer tray. There is a yellow LED in the center of this button.

LED indicators

The LED conditions described below reflect conditions on a Standalone PrismPlus. PrismPlus printers that are mounted in automated equipment have different conditions. For conditions of automated printers, refer to the automated equipment user guides.

Image	Name	Functionality
	Error	<ul style="list-style-type: none"> The yellow LED located in the Operator button illuminates when an error occurs while printing. The Error LED and the Disc Not Present LED flash when the printer is in cleaning mode. The error LED illuminates and the Disc Not Present LED flashes at a slow rate when the ribbon is out.
	Disc Not Present	<ul style="list-style-type: none"> The yellow Disc Not Present LED illuminates when the tray is empty or when the disc is not properly clamped. When a disc is placed on the tray, the Disc Not Present LED turns off. In Multiple Copy mode, the Disc Not Present LED illuminates until the disc is removed from the pad. The Disc Not Present LED flashes a fault code when an error occurs. After the error is resolved, press the Operator button to turn off the LED. The Disc Not Present LED flashes continuously at a slow rate when the ribbon is low (less than 100 prints remain). This applies only to monochrome ribbons and only if you have not changed or switched ribbons since loading the current ribbon. The Disc Not Present LED flashes at a slow rate while the error LED illuminates when the ribbon is out. The Disc Not Present LED and the Error LED flash when the printer is in cleaning mode.
	Active	<ul style="list-style-type: none"> The yellow Active LED flashes when the printer is operating. The Active LED flashes continuously at a slow rate when the printer is in AutoPrinter mode.
	Power	<ul style="list-style-type: none"> The green Power LED illuminates when the PrismPlus is powered on. The Power LED flashes when the system board requires reprogramming. The Power LED turns off when the printer detects a bad pixel element in the printhead. You can continue to print discs (the Power LED turns back on when a disc is placed on the tray); however small lines may occur in printing. This is an indication that the printhead will require replacement.

Rear view



Operate the PrismPlus

Setting up a standalone PrismPlus

Use these procedures to step up a standalone PrismPlus printer.

Connecting the cables

1. Connect the **parallel cable** to the parallel cable connection at the back of the printer.
2. Connect the other end of the **parallel cable** to a parallel port on the back of the PC.
3. Connect the **power cord** to the printer.
4. Plug the **power cord** into a suitable electrical outlet.



Installing the software

To install CD Designer, place the CD Designer disc in your PC disc tray and follow the prompts.

Installing the printer driver

You must install the driver for the Prism*Plus* before you can use the printer with any label editing software.

This procedure describes how to install the printer driver for Windows 2000 and Windows XP.


Before you begin

If CD Designer is open, exit it.


 **Important!** If the Windows Logo testing dialog box opens, select **Continue Anyway**.


1. Navigate to the print area settings.
 - In Windows 2000, **navigate:** Start > Settings > Printers. The *Printers* dialog box opens.
 - In Windows XP, **navigate:** Start > Printers and Faxes. The *Printers and Faxes* dialog box opens.


 **Important!** If you have an earlier version of the Rimage Prism*Plus* printer driver, delete it before continuing.

2. Add the printer driver.
 - a. Select **Add Printer**. The *Add Printer Wizard* dialog opens.
 - b. Select **Next**.
 -  **Note:** If the computer is connected to a network, a *Local or Network Printer* dialog box opens.
 - c. Select **Local Printer**.
 - d. Clear the **Automatically detect and install my Plug and Play printer** checkbox.
 - e. Select **Next**. The *Select the Printer Port* dialog displays.
 - f. Select the **Use the following port** radio button.
 - g. From the list of available ports, select the desired **printer port**.
 - If the Prism*Plus* is being used as a standalone printer, select **LPT1**.
 - If the Prism*Plus* is mounted on a Rimage Producer system, select **USB**.
 - h. Select **Next**. The *Select manufacturer and model* dialog displays.

3. Select the printer driver file.
 - a. Select **Have Disk**. The *Install From Disk* dialog opens.
 - b. Select **Browse**.
 - c. Navigate to the software CD included with your printer.
 - d. On the software CD, navigate: **Printer Drivers > Prism > win2k_xp**.
 - e. Select the *ccd2kxp.inf* file.
 - f. Select **Open**.
 - g. Select **OK**. Rimage Perfect Image Printer PF displays in the *Printers* box
 - h. Select **Next**. If the PrismPlus printer driver was previously installed, the *Add Printer Wizard* asks whether you wish to keep the existing driver or replace it.
 - i. To replace the existing driver, select **Next**. The *Name Your Printer* dialog box opens with the option to rename the printer.

 **Important:** Do not change the printer name.
4. Set up the printer.
 - a. If the Rimage PrismPlus is to be used as the default printer, select **Yes**.
 - b. Select **Next**. The printer sharing dialog box opens.
 - c. Select **Do not share this printer**.
 - d. Select **Next**. The *Print Test Page* dialog box opens.
 - e. Select **No**.
 - f. Select **Next**. The *Add Printer Wizard* displays the printer settings you have specified.
 - g. Select **Finish**.
5. When the Windows Logo testing dialog box opens, select **Continue Anyway**.
6. Set the ribbon type and how to print.
 - a. Right-click the Printer icon and select **Properties**. The *Rimage Perfect Image Printer Properties* dialog box opens.
 - b. To display the default settings, select the **Device Settings** tab.
 - c. Select the type of installed ribbon.

 **Note:** The Double Print feature allows you to print the same label twice on the disc. Different types and brands of media have different printing characteristics. If you would like the printed areas on your discs to have more density, enable Double Print.
 - d. Select the *Advanced* tab.
 - e. Choose how to print.
 - If the PrismPlus is mounted in a Rimage Producer system select **Print directly to the printer**.
 - If the PrismPlus is being used as a standalone printer, select **Spool print documents so program finishes printing faster**.
7. Select **OK**. The Windows 2000/XP driver installation is complete.

 **Note:** To optimize your print settings, refer to the [Selecting the printing preferences](#) section on page 9.

Powering on the printer

1. To power on the printer press the **power switch** on the rear of the printer. The printer initializes.
2. To power off the printer press the **power switch** again.



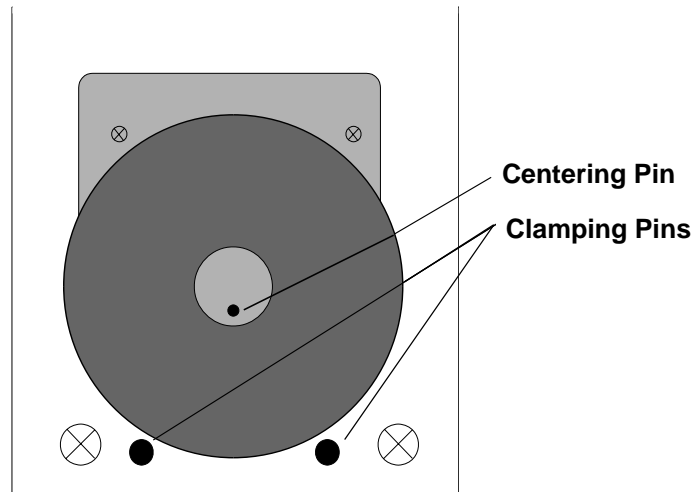
Loading the discs

1. To open the printer tray, press the **Operator button**.
2. Place one disc on the rubber pad between the two clamping pins and the centering pin.
 - ⓘ **Important!** Place the disc with the recording side facing down. The recording side has a stacking ring close to the hub that you can feel with your fingers. If you insert a disc with the stacking ring facing up, you will damage the print head.

 **Note:** If the disc is resting on the clamping pins, the printer tray will not close.

The print pad and plate vary between the standalone and the automated models. The automated models have a hole through the center of the plate; the standalone model does not. All models have a centering pin.

3. To close the printer tray, press the **Operator button**.




Selecting the printing preferences

Navigating to printing properties

1. Navigate to the printers.
 - In Windows 2000, **navigate:** Start > Settings > Printers. The *Printers* dialog box displays.
 - In Windows XP, **navigate:** Start > Printers and Faxes. The *Printers and Faxes* dialog box displays.
2. Right-click on **Rimage Perfect Imager Printer PF** and select *Properties* from the drop-down list. The *Rimage Perfect Image Printer PF Properties* dialog box displays.

Setting ribbon type, media type, and print strobe

1. Navigate to printing properties.
 2. Select the **Device Settings** tab.
 3. Select the type of **Installed Ribbon**.
-  **Note:** Double Print is a feature that allows you to print the same label twice on the disc. Different types and brands of media have different printing characteristics. If you would like the printed areas on your discs to have more density, try enabling Double Print.
4. Select the **Media Type**.
 5. Set the **Master Print Strobe**:
 - To achieve the best print results for monochrome printing, set the Master Print Strobe to 350 ms.
 - To achieve the best print results for color printing, set the Master Print Strobe to 400 ms.
 - To increase the printhead life, set the Master Print Strobe to the lowest setting that provides satisfactory printing.
 6. To **Enable Color Sub-Strobes**, select **Enabled**.


Setting color options

Printing in monochrome

1. Install a monochrome ribbon in the printer.
2. Navigate to printing properties.
3. Select the **Device Settings** tab.
4. Select the **Installed Ribbon** setting and select **Monochrome**.
5. Select the **Master Print Strobe** setting and set the value from the table below.

Media Surface	Print strobe setting for black ribbon	Print strobe setting for red ribbon	Print strobe setting for blue ribbon
DVD or Regular	325-400	375-425	350-400
Thermal white overcoat	350-400	375-425	350-400

6. Select the **Detect Media Change** option.
 - If you are using a Rimage autoloader, select **No**.
 - If you are making multiple copies on a standalone PrismPlus, select **Yes**.

 **Note:** When the **Detect Media Change** option is enabled, you must press the **Operator button** after you remove the printed disc and place a new disc on the tray.
7. Disable the **Perfect Print** option. This option is only used for the Rimage AutoPrinter.
8. Select the **Media Type**.
9. To save the changes, select **OK**.


Printing in color

1. Install a multicolor ribbon in the printer.
2. Navigate to printing properties.
3. Select the **Device Settings** tab.
4. Select the **Installed Ribbon** setting.
5. Select **Color, Three Panel CMY** from the drop-down list.


 **Note:** The **Double Print** selection is disabled when a color ribbon is selected because double print is not available during the color printing process.

6. Select the **Media Type**.
7. Select the **Print Strobe** setting and set the value from the table below.

Media Surface	Print strobe setting for multicolor ribbon
DVD or Regular	375-425
Thermal white overcoat	375-425

 **Note:** This may require multiple test printings on discs to fine-tune the color hue. Set **Enable Color Sub-Strobes** to **Enabled** to lower an individual color's print strobe. For example, this setting can be used to lower the **Yellow Print Strobe** setting when trying to eliminate a halo effect on a printed disc.

8. Select the **Detect Media Change** option:
 - If you are using a Rimage Producer system, select **No**.
 - If you are making multiple copies on a standalone printer, select **Yes**.

 **Note:** When the **Detect Media Change** option is enabled, you must press the **Operator button** after you remove the printed disc and place a new disc on the tray.
9. Disable **Perfect Print** option. This option is only used for the Rimage AutoPrinter.
10. To make changes that affect color intensity, color balance, or pattern settings, select **Halftone Setup Properties**.
11. To save the changes, select **OK**.

Setting the print quality

1. Navigate to the printers.
 - In Windows 2000, **navigate:** Start > Settings > Printers. The *Printers* dialog box displays.
 - In Windows XP, **navigate:** Start > Printers and Faxes. The *Printers and Faxes* dialog box displays.
2. Right-click on **Rimage Perfect Imager Printer PF** and select *Printing Preferences* from the drop-down list. The *Rimage Perfect Image Printer PF Printing Preferences* dialog box opens.
3. Select **Advanced**. The *Rimage Perfect Image Printer PF Advanced Options* dialog box opens.
4. Select the desired resolution.
5. Select **OK**. The *Rimage Perfect Image Printer PF Advanced Options* dialog box closes.
6. Select **OK**. The *Rimage Perfect Image Printer PF Printing Preferences* dialog box closes.

Centering the image on the disc

There are two ways to center the label. If the printer has a microparallel cable connection, and you have the Rimage serial cable, you can program the offsets. If you do not have the serial cable, you can adjust the print position by changing the top and bottom margins.

1. In the CD Designer application, select **Page Setup**.
2. Select the **Margins** tab.
3. Change the left and top margins. Increase the top margin to bring the printed label downward. Increase the left margin to move the label toward the right.
4. Select **OK** to save the changes to the label.
5. Print another label to verify the proper print position.

Printing discs with serialized labels

When printing multiple discs with serialized labels, the *Detect Media Change* option in the Printer Driver Properties must be enabled manually. This is required for standalone printing.

 **Note:** If the printer is being used with a Rimage Producer system, this option must be disabled.

1. Navigate to printing preferences.
2. Select the **Device Settings** tab.
3. Set the **Detect Media Change** option:
 - If the PrismPlus is a standalone printer, set to **Yes**.
 - If the PrismPlus is attached to an autoloader, set to **No**.
4. Select **OK**.

Maintain the PrismPlus

General cleaning

Cleaning the exterior

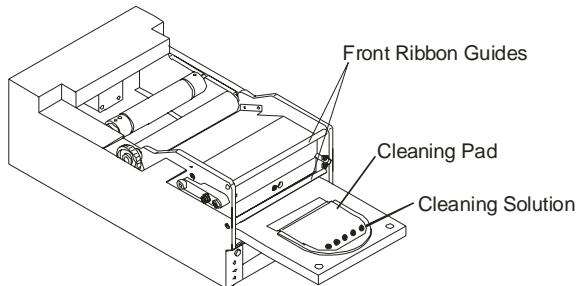
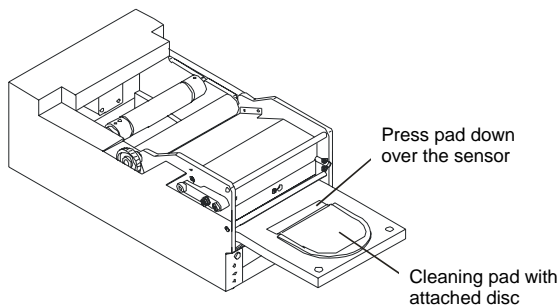
Wipe the exterior of the printer with a lint free cloth.


Cleaning the printhead

Clean the printhead at every ribbon change, or more often if streaks start appearing or the ribbon has torn.

This procedure requires the PrismPlus cleaning kit (PN 210555-001). This kit includes the necessary cleaning pads and solution. Contact your local Value Added Reseller for the cleaning kit.

1. Prepare the **PrismPlus**.
 - a. Power down the **PrismPlus**.
 - b. Remove the **top cover**.
 - c. Remove the **ribbon**. Refer to [Changing the print ribbon](#) on page 15.
 - d. While pressing the **Operator button**, power on the PrismPlus.
 - e. When the Disc Not Present LED flashes, release the **Operator button**.
2. Prepare the **cleaning pad**.
 - a. Remove the **adhesive backing** from the cleaning pad.
 - b. Adhere the **cleaning pad** to a disc.
3. Clean the **printhead**.
 - a. Place the **cleaning pad with attached disc** on the tray.
 - b. Press the **pad** down over the sensor.
 - c. Place 5 drops of **cleaning solution** on the cleaning pad.




- d. To close the tray and start the cleaning cycle, press the **Operator button**. When the cleaning cycle is complete, the tray opens.
 - e. If necessary, repeat step d.
 - f. Remove the **cleaning pad with attached disc**.
 - g. Using a **cotton swab** soaked in the cleaning solution, clean the front two ribbon guides.
4. Prepare the **PrismPlus** for use.
- a. Power off the **PrismPlus**.
 - b. Reinstall the **ribbon**.
 - c. Replace the **top cover**.
-  **Note:** If the printing pad on the tray becomes wet, allow the printing pad to completely dry before using the **PrismPlus**.
- d. Power on the **PrismPlus**.

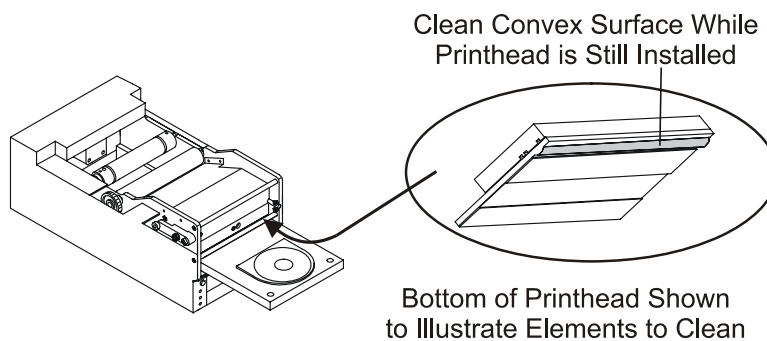
Cleaning the printhead – alternate method

If a cleaning pad is not available, use the following cleaning procedure.

1. Prepare the **PrismPlus**.
 - a. Power on the **PrismPlus**.
 - b. To open the printer tray, press the **Operator button**.
 - c. Power down the **PrismPlus**.
 - d. Remove the **top cover**.
 - e. Remove the **ribbon**. Refer to [Changing the print ribbon](#) on page 15.
2. Clean the **printhead**.

 **Important!** Do not remove the printhead.

- a. Lightly soak a **cotton swab** in isopropyl alcohol.
- b. Insert the **cotton swab** in the drawer opening and lift the swab upward as you run the swab against the printhead elements.



3. After the alcohol on the printhead dries, prepare the **PrismPlus** for use.
 - a. Replace the **ribbon**.
 - b. Replace the **top cover**.
 - c. Power on the **PrismPlus**.

Replace consumables

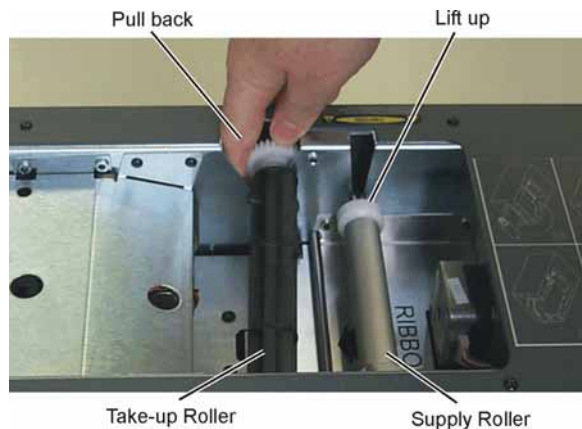
Changing the print ribbon

Tip: If ribbons are stored in an environment much different from that of the printer, allow plenty of time for them to become acclimated to the new environment. Allow more time for greater temperature and/or humidity differences.

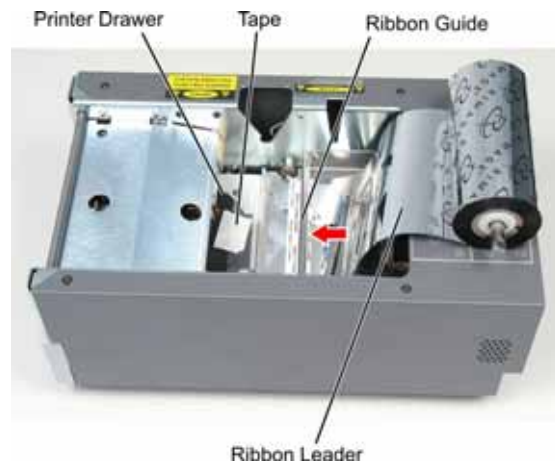
Store the ribbons at -5°C (23°F) to 40°C (104°F) and at 30-80% relative humidity, non-condensing. Avoid direct sunlight.

Note: If you are replacing the ribbon, now is a good time to clean the printhead. Refer to [Cleaning the printhead](#) on page 13.

1. Access the ribbon area.
 - a. Power on the **PrismPlus**.
 - b. Remove the **top cover** of the printer.
 - c. To remove the **take-up roller**, pull up on it so the end with the gear comes up first, and lift the take-up roller out of the printer.
 - d. To remove the **supply roller**, lift it up.



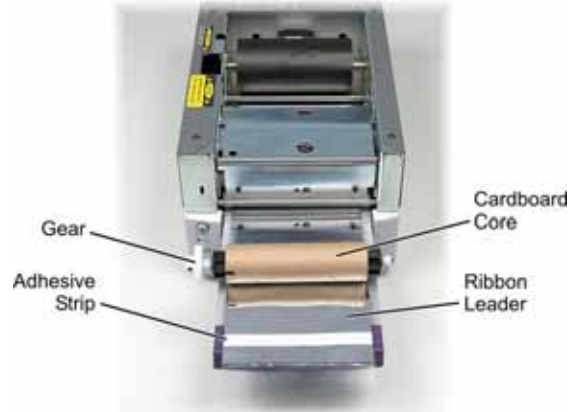
2. Load the **print ribbon**.
 - a. Slide the **print ribbon** onto the supply roller.
 - b. Align the two notches of the cardboard core to the metal pins on the supply roller.
 - c. Peel the **ribbon leader** from the **supply ribbon**.
 - d. Slide the **ribbon leader** under the **ribbon guide**.
 - e. Tape the **ribbon leader** to the back of the printer tray as shown.



- f. Install the **supply roller** as shown. Leave some slack in the ribbon leader.
- g. Press the **operator button** until the printer tray comes out. The ribbon is threaded to the front of the PrismPlus.
- h. Remove the tape from the **printer tray**.
- i. Remove the adhesive strip from the **ribbon leader**.



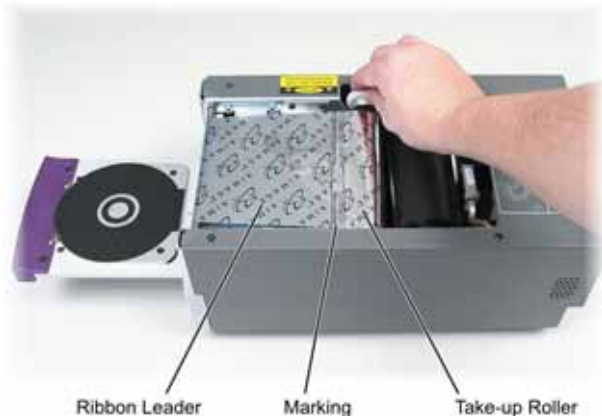
3. Load the **take-up roller**.
 - a. Place the new empty **cardboard core** on the take-up roller. It is notched to fit only one way.
 - b. Place the **take-up roller** on top of the ribbon leader as shown. The gear must be on the correct side.
 - c. Pull the **ribbon leader** up over the cardboard core and attach the adhesive strip to the cardboard core so that the edges on the ribbon leader are aligned to the edges of the cardboard core. The arrow illustrates the wrap direction.



- d. Roll the **ribbon leader** so that it is wrapped only once around the roller.

! **Important!** Do not roll past the marking on the leader that states *STOP - Wind Leader Onto Take-up Core Stopping here.*

- e. Install the **cardboard take-up roller** in the printer as shown. The ribbon should be tight and there should be no creases in the ribbon.



- f. Install the **take-up roller** in the PrismPlus and press down firmly until the take-up roller snaps into place.
 - ⓘ **Important!** Do not roll the *STOP - Wind Leader Onto Take-up Core Stopping here* marking on the Ribbon Leader onto the take-up roller. The marking should not be past the point shown in the picture on page 16. If the marking is on the roller, pull the take-up roller out and roll back the ribbon. To take up the slack, roll the supply roller back.
4. To close the tray, press the **operator button**.
 - 📝 **Note:** During the ribbon validation process, the ribbon cycles past the ribbon leader. After the ribbon validation process, ensure that the ribbon is tight.
5. Install the top cover. The PrismPlus is ready for use.

Learn more

PrismPlus printer specifications

Item	Description
Printing Speed	0.65 inches/second @ 300 x 300 dpi, typical 0.45 inches/second @ 300 x 600 dpi, typical
Printing Direction	Images are printed from a top to bottom orientation as the media is moving out of the machine.
Printing Modes	Single-pass (standard) and double-pass (monochrome ribbon only) for improved print quality on some media types.
Print Quality	300x300 or 300x600 dpi (11.8 dots per mm)
Media Types	120mm CD and DVD media with thermal protective layers
Standard Ribbon Color	Black, Red, and Blue monochrome ribbons
Multi-Color Ribbon	3-color (CYM) panel ribbon
Ribbon Capacity	Monochrome black = 2100 discs Monochrome red = 2100 discs Monochrome blue = 2100 discs 3-color panel = 500 discs
Physical Properties	6.0" H x 8.5" W x 14.0" D (15.24 cm x 21.59 cm x 35.56 cm) 18 pounds (8.2 kg)
Interface	USB 1.0, Centronics Parallel, Serial (USB supported with Windows 2000 & XP)
Power	100-240 VAC, 50-60 Hz, 1.10–0.55 Amps auto ranging
Operating Temperature	60° F to 90° F (15.5° C to 35° C)
Relative Humidity	30% to 80% non-condensing
System Requirements	Pentium or Greater with min 64MB RAM Windows XP requires 128 MB



Technical support and product updates

Support for the PrismPlus is available through your authorized reseller.








! **Important!** Register your PrismPlus online or complete and return the registration card so Rimage can notify you of upgrades as they become available.

Safety information

This manual and the indications on the product allow proper and safe operation. The indication marks below help protect you and other persons from injury, and equipment from damage.

-  **Warning!** According to ANSI (American National Standards Institute) standards, a warning is used to indicate situations that could result in bodily injury to personnel operating or maintaining the equipment.
-  **Caution!** Indicates that failure to observe this guideline could result in loss or damage to the equipment, product, software, or data.

Safety precautions

-  **Warning!** Do not disassemble or use tools on the printer. All service procedures should be performed by an authorized field technician, or sent in for repair. Do not service the printer with the power cord plugged into the AC outlet.
-  **Warning!** This printer has a voltage slide switch on the back of the unit. Before you use the printer, check that the switch is set to the correct voltage. Do not use voltage other than 110VAC or 220VAC. This could result in a fire and an electric shock.
-  **Caution!** All equipment with AC line voltage, or low DC voltages, such as switches, power supplies, fuses, fans, non-stepper motors, must be replaced with Rimage–approved components to maintain the safety approval issued by UL.
-  **Caution!** Do not reach inside the printer unless absolutely necessary. There may be sharp edges on some metal parts.
-  **Caution!** Do not use the printer if it is overheating or an abnormal smell is detected. This may result in a fire and an electric shock. In case of heating or abnormal smell, immediately disconnect the cable from the outlet. Contact your dealer for repairs.
-  **Caution!** Do not place or store the printer in a location where children may reach it. Severe injuries and equipment damage may occur if the printer is turned over or falls down.
-  **Caution!** Allow sufficient free space for opening the printer tray. Do not touch the printer tray while it is moving.

Safety testing

Product name: PrismPlus Printer

Model: cdprs

Notice for USA



Tested to Comply with FCC Standards FOR HOME OR OFFICE USE.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:



- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This product complies with UL 60950 3rd Edition.

Notice for Canada



Canadian Department of Communications (DOC) Statement

This digital apparatus does not exceed the Class B limits for radio noise for digital apparatus specified in the Radio Interference Regulations of the Canadian Department of Communications.

Product Safety Statement

This product is in compliance with CSA C22.2 No.60950.

Notice for Europe



This product is in conformity with the EMC Directive (89/336/EEC) and the Low-Voltage Directive (73/23/EEC) through compliance with the following European standards: EN 60950, EN 55022, EN 55024, EN 61000-3-2, EN 61000-3-3. The CE mark has been affixed in accordance with the CE Marking Directive 93/68/EEC.

Rimage PrismPlus!™ Limited 6 Month Warranty.

Rimage warrants, **to the original end user only**, most parts of the PrismPlus!™ DISC Printer for 6 months, according to the following terms:

- Rimage will replace or repair, at Rimage's discretion, any non-consumable parts found defective within the Warranty period.
- Valid from the date Rimage ships the product to you.
- Factory depot repair:
 - To Rimage's location in Minnesota from a location within the US or Canada with a typical response of 15 business days.
 - To Rimage's location in Germany from a location in Europe with a typical response of 15 business days.
 - To Rimage Minnesota from a location that is not in the US or Canada with a typical response of up to 25 business days.
- Advanced Replacement or faster response Maintenance Contracts are available for an additional fee.
- Rimage will pay ground service freight charges for components shipped to you.

The use of non-Rimage certified parts may void this warranty.

This Warranty **does not** include the following:

- Work done at the customer's location, or customer's loss of data.
- Shipment costs of equipment or components returned to the Rimage factory.
- Software and/or firmware enhancements released after purchase of the product
- Equipment malfunctions as a result of repairs made by technicians who are not authorized or certified by Rimage.
- Equipment or parts that were tampered with, misused, neglected, or that were modified in any respect without the written consent of Rimage.
- Equipment or parts that have been damaged due to shipping or accidents, or damaged by lightning, storms, water, or power surges.
- Printer consumables including the print head and ribbon.

You may not assign this Warranty without Rimage's written consent. Rimage is the intended beneficiary of this Warranty; if there is any inconsistency between this Warranty and any other agreement included with or relating to Rimage products, this Warranty shall govern. If any term of this Warranty is illegal or unenforceable, the legality and enforceability of the remaining provisions are not affected or impaired. This Warranty is to be interpreted under the laws of the State of Minnesota, without giving effect to conflict of law rules.

Rimage must receive written notice of any claimed failure to perform or defect within five (5) days after such failure or defect is first observed. For warranty service, call Rimage at (952) 946-0004. The limited warranty set forth above is Rimage's only warranty in connection with the Perfect Image printer. All other warranties, whether written or oral, express or implied, contractual or statutory, including but not limited to any warranties of merchantability or fitness for any particular purpose are specifically excluded and disclaimed. In no event shall Rimage's liability under this warranty exceed the obligation to repair or replace a covered product, and, without limiting the foregoing, Rimage's liability under this warranty shall not exceed the cost of the covered product.