



FINNED WATER-TUBE POOL HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes gas-fired, copper finned-tube pool heaters.
- B. Related Sections

Specifier Note: Use as needed

- 1. Building Services Piping – Division 23 21 00
- 2. Breeching, Chimneys, and Stacks (Venting) – Division 23 51 00
- 3. Electrical – Division 23 09 33

1.2 REFERENCES

- A. ANSI Z21.10.3/CSA 4.3
- B. ASME, Section IV
- C. 2006 UMC, Section 1107.6
- D. ANSI/ASHRAE 15-1994, Section 8.13.6
- E. National Fuel Gas Code
- F. NEC
- G. ASME CSD-1, 2006

1.3 SUBMITTALS

- A. Product data sheet (including dimensions, rated capacities, shipping weights, accessories)
- B. Wiring diagram
- C. Warranty information
- D. Installation and operating instructions

1.4 QUALITY ASSURANCE

- A. Regulatory Requirements
 - 1. ANSI Z21.10.3/CSA 4.3
 - 2. Local and national air quality regulations for low NO_x (0-30 PPM NO_x emissions) pool heaters
- B. Certifications
 - 1. CSA
 - 2. ASME HLW Stamp and National Board Listed
 - 3. ISO 9001

1.5 HEAT EXCHANGER WARRANTY

- A. Limited ten-year warranty from date of installation
- B. Limited twenty-year thermal shock warranty from date of installation

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Raypak, Inc.
 - 1. Contact: 2151 Eastman Ave., Oxnard, CA 93030; Telephone: (805) 278-5300; Fax: (800) 872-9725; Web site: www.raypak.com
 - 2. Product: Hi Delta[®] copper finned-tube pool heater(s)

2.2 POOL HEATERS

- A. General

1. The pool heater(s) shall be fired with _____ gas at a rated input of _____ BTU/hr.
 2. The pool heater(s) shall be CSA tested and certified with a minimum thermal efficiency of 85 percent at full fire.
 3. The pool heater(s) shall be ASME inspected and HLW-stamped and National Board registered for 160 PSIG working pressure, complete with a Manufacturer's Data Report.
 4. The pool heater(s) shall have a floor loading of 65 lbs. /square foot or less.
- B. Heat Exchanger
1. The heat exchanger shall be of a single-bank, horizontal-grid design with twelve integral Cupro Nickel fin tubes, each end of which is rolled into an ASME boiler-quality steel tube sheet.
 2. The heat exchanger shall be sealed to 160 PSIG rated bronze headers with silicone "O" rings, having a temperature rating over 500°F.
 3. The low water volume heat exchanger shall be explosion-proof on the water side and shall carry a twenty-year warranty against thermal shock.
 4. The headers shall be secured to the tube sheet by stud bolts with flange nuts to permit inspection and maintenance without removal of external piping connections. The heat exchanger shall incorporate "V" baffles between the tubes to ensure complete contact of the external tube surfaces with the products of combustion.
 5. The pool heater(s) shall be capable of operating at inlet water temperatures as low as 105°F without condensation.
 6. The pool heater(s) shall be designed to accommodate field changes of either left or right hand plumbing and electrical while leaving the tube bundle in place.
- C. Burners
1. The tubular burners shall have multiport radial gas orifices, punched ports and slots, be capable of quiet ignition and extinction without flashback at the orifice, and be manufactured from corrosion-resistant titanium-stabilized stainless steel with low expansion coefficient.
 2. The burners will be supplied with a fan-assisted, clean burning, and highly efficient fuel-air mixture.
- D. Pilot Control System
1. The pool heater(s) shall be equipped with a 100 percent safety shutdown system.
 2. The ignition shall be Hot Surface Ignition type with full flame rectification by remote sensing separate from the ignition source, with a three-try-for-ignition sequence, to ensure consistent operation.
 3. The igniter will be located away from the water inlet to protect the device from condensation during startup.
 4. The ignition control module shall include an LED that indicates six (6) individual diagnostic flash codes.
 5. Two external viewing ports shall be provided, permitting visual observation of burner operation.
- E. Gas Train
1. The pool heater(s) shall have a firing/leak test valve and pressure test valve as required by CSD-1.
 2. The pool heater(s) shall have dual-seated main gas valve(s).
 3. Gas control trains shall have a redundant safety shut-off feature, main gas regulator, shut-off cock and plugged pressure tapping to meet the requirements of ANSI Z21.10.3/CSA 4.3.
- F. Pool Heater Control
1. The following safety controls shall be provided:
 - a. High limit control
 - b. Flow switch, mounted and wired
 - c. 125 PSIG ASME pressure relief valve, piped by the installer to an approved drain
 - d. Temperature and pressure gauge
 - e. Poolstat
 2. The pool heater(s) shall be equipped with an energy-saving pump control relay (Economaster II), mounted and wired, which automatically shuts off the pool heater pump at a set period after pool heater shut-down (adjustable from three to ten minutes) to avoid standby losses

associated with constant pump operation.

G. Firing Mode

1. For all models, provide on-off firing control of the gas input to the pool heater.

H. Pool Heater Diagnostics

1. Provide external LED panel displaying the following pool heater status/faults:
 - a. Power on - Blue
 - b. Call for heat – Amber
 - c. Flow - Green
 - d. Stages 1,2, 3 and 4 – Green
 - e. Fans 1, 2, and 3 proven - Green
 - f. Ignition fault - Red
 - g. Safety fault - Red
2. Provide internal circuit board with fault history indicating the following safety faults by LED signal:
 - a. System enabled
 - b. Manual reset hi-limit
 - c. Blocked vent switch
 - d. Air pressure switch
 - e. Flow switch
 - f. Ignition lock-out
 - g. Low gas pressure switch

Specifier Note: The following items are options. Delete if not being specified.

 - h. Auto reset high limit
 - i. Low water cut-off
 - j. High gas pressure switch
3. A Central Point Wiring board with diagnostic LED's indicating the status of each relay.
4. Provide ignition module indicating the following flash codes by LED signal:
 - a. 1 flash – low air pressure
 - b. 2 flashes – flame in the combustion chamber w/o CFH
 - c. 3 flashes – ignition lock-out (flame failure)
 - d. 4 flashes – low hot surface igniter current
 - e. 5 flashes – low 24VAC
 - f. 6 flashes – internal fault (replace module)

- I. Combustion Chamber: The lightweight, high temperature, multi-piece, interlocking ceramic fiber combustion chamber liner shall be sealed to reduce standby radiation losses, reducing jacket losses and increasing unit efficiency.

J. Venting

1. When routed vertically, the pool heater's flue material and size shall be in accordance with the National Fuel Gas Code, ANSI Z223.1/NFPA54 latest edition (Category I).
2. When routed horizontally, the pool heater's flue material and size shall meet or exceed the requirements as specified for Category III in the National Fuel Gas Code, ANSI Z223.1/NFPA 54 latest edition.
3. The pool heater(s) shall be ducted combustion air ready.

K. Cabinet

1. The corrosion-resistant galvanized steel jackets shall be finished with a baked-on epoxy powder coat, which is suitable for outdoor installation, applied prior to assembly for complete coverage, and shall incorporate louvers in the outer panels to divert air past heated surfaces.
2. The pool heater(s), if located on a combustible floor, shall not require a separate combustible floor base.
3. The pool heater(s) shall have the option of venting the flue products either through the top or the back of the unit.
4. Combustion air intake shall be on the left side of the cabinet, right side optional.

Specifier Note: The remaining items in this section are options. Delete those that are not being specified. The Low Gas Supply Pressure and FlexGas Manifolds also cannot be used on the same boiler.

- L. Pool Heater Pump - Refer to Equipment Schedule
- M. SureRack™ Pool heater Stacking Kit
 - 1. The pool heaters shall be stacked directly one on top of the other, without offset, to minimize footprint.
 - 2. The stacked pool heaters shall be factory-certified to Seismic Zone 4 requirements.
- N. Manual Bypass
 - 1. The heater shall be equipped with an external bronze pump and bypass arrangement designed to maintain the water entering the heater at the proper temperature that will prevent condensation and scale in the heat exchanger. The entire waterway shall be non-ferrous.
- O. Cold Water Run System
 - 1. The pool heater(s) shall be configured with a cold water run automatic proportional by-pass system that ensures the pool heater will experience inlet temperatures in excess of 105°F in less than 7 minutes to avoid damaging condensation. The unit will automatically shut down if the inlet temperature is not achieved within the 7 minute time frame.
 - 2. The cold water run system shall be configured with a variable speed pump that is controlled by a system-matched PID control that injects the correct amount of cold water directly into the - pool heater loop to maintain a minimum inlet temperature. The PID controller temperature sensor shall be located in the inlet header of the pool heater.
 - 3. The control shall have a temperature setting dial located on the face of the board. The temperature range of the dial shall be 105°F to 120°F. The PID Logic shall be capable of limiting system overshoot to a maximum of 10°F on initial start-up or call-for-heat.
 - 4. The cold water run system shall be completely wired and mounted at the factory.
 - 5. The control shall have the following diagnostic LED's:
 - a. Call for heat
 - b. Start-up mode
 - c. Inlet temperature error
 - d. Sensor out of range
 - 6. The controller shall have the capability to add optional alarm contacts
- P. Low Gas Supply Pressure Manifold
 - 1. The pool heater(s) shall be CSA-certified for full-input operation down to 4.0 inches W.C. dynamic inlet gas supply pressure.
- Q. FlexGas™ Dual-Fuel Gas Manifold
 - 1. The pool heater(s) shall be configured with a patented, CSA-certified gas control system that is capable of operating with natural gas or propane gas in a configuration that does not require mechanical disassembly or adjustment of gas or air components.
 - a. The gas switching shall be accomplished by a keyed three-position electrical switch with an "OFF" position between the Natural and Propane settings including a positive fuel shutdown in both directions to block back-pressure.
 - b. The FlexGas manifold shall as a minimum have two ON/OFF solenoid shutoff valves for natural gas, and a minimum of one ON/OFF solenoid shutoff valve and a lock-up regulator for propane gas, as a safety feature.
 - c. The FlexGas manifold shall be capable of accomplishing the fuel changeover in less than sixty seconds.
- R. TruSeal™ Direct Vent
 - 1. The pool heater(s) shall meet safety standards for direct vent equipment as noted by the 2006 UMC, section 1107.6, ASHRAE 15-1994, section 8.13.6, and ANSI Z21.10.3.

2.3 SOURCE QUALITY CONTROL

- A. The pool heater(s) shall be completely assembled, wired, and fire-tested prior to shipment from the factory.
- B. The pool heater(s) shall be furnished with the sales order, ASME Manufacturer's Data Report, inspection sheet, wiring diagram, rating plate and Installation and Operating Manual.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Must comply with:
 - 1. Local, state, provincial, and national codes, laws, regulations and ordinances
 - 2. National Fuel Gas Code, ANSI Z223.1/NFPA 54 – latest edition
 - 3. National Electrical Code, ANSI/NFPA 70 – latest edition
 - 4. Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1, when required
 - 5. Canada only: CAN/CSA B149 Installation Code and CSA C22.1 CEC Part I
 - 6. Manufacturer's installation instructions, including required service clearances and venting guidelines
- B. Manufacturer's representative to verify proper and complete installation.

3.2 START-UP

- A. Shall be performed by Raypak factory-trained personnel.
- B. Test during operation and adjust if necessary:
 - 1. Safeties (2.2 - F)
 - 2. Operating Controls (2.3)
 - 3. Static and full load gas supply pressure
 - 4. Gas manifold and blower air pressure
- C. Submit copy of start-up report to Architect and Engineer.

3.3 TRAINING

- A. Provide factory-authorized service representative to train maintenance personnel on procedures and schedules related to start-up, shut-down, troubleshooting, servicing, and preventive maintenance.
- B. Schedule training at least seven days in advance.

END OF SECTION