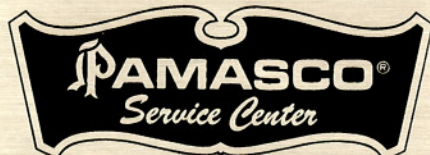


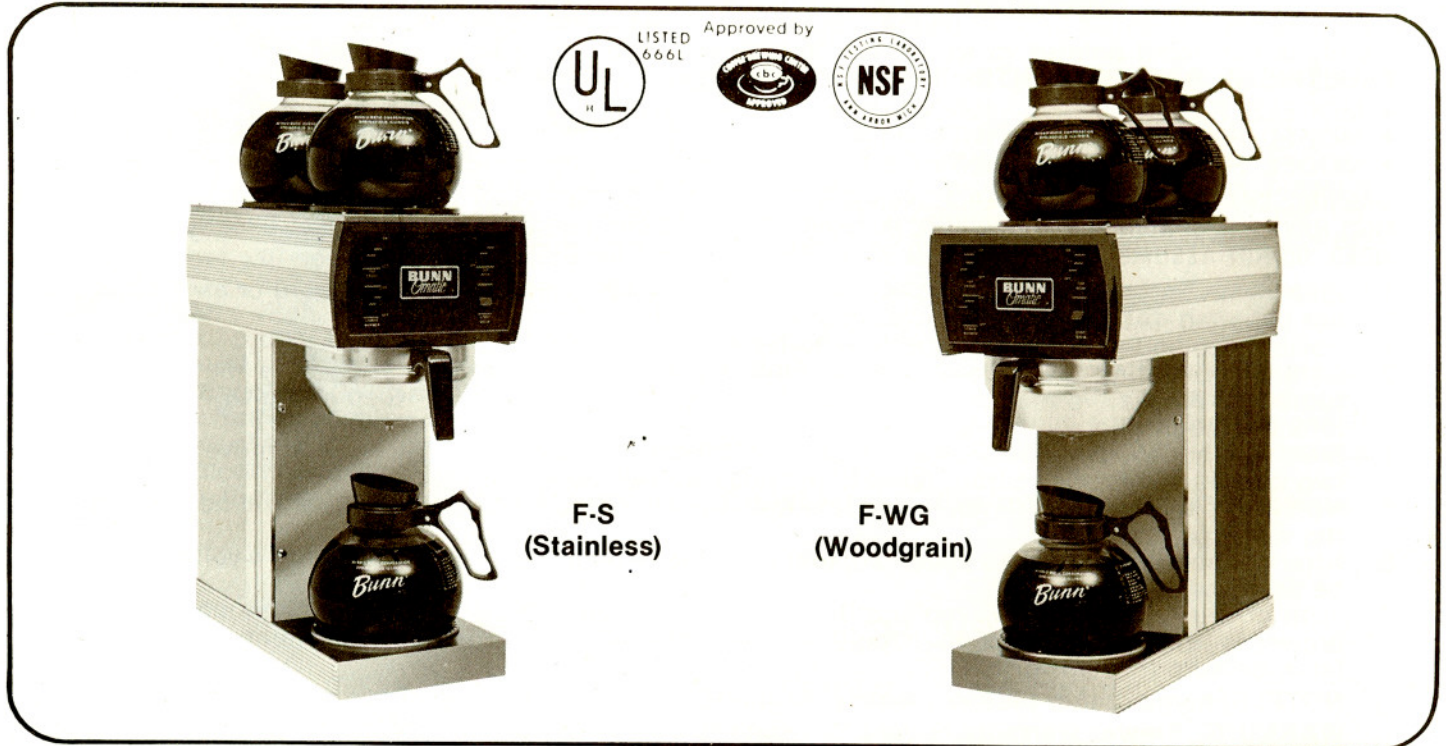
FACTORY AUTHORIZED SERVICE



COFFEE BREWERS MODELS F-35, F-20, F-15

MODELS ABOVE SERIAL NUMBER*

F-35	57581
F-20	30872
F-15	30179



F-S
(Stainless)

F-WG
(Woodgrain)

OPERATING & SERVICE MANUAL

CONTENTS

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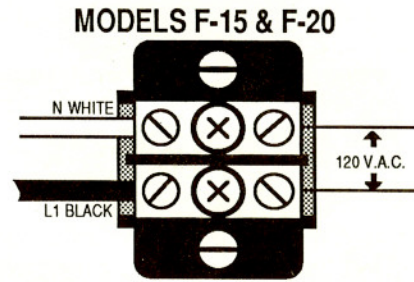
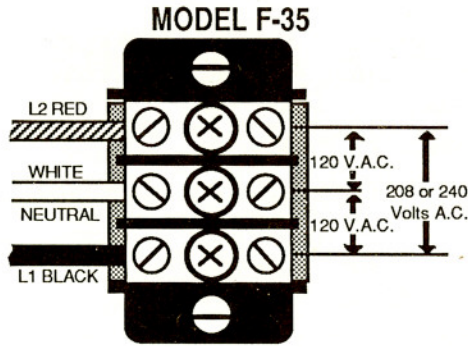
WARNING

DISCARD GLASS DECANTER IF

- CRACKED
- SCRATCHED
- BOILED DRY
- HEATED WHEN EMPTY
- USED ON HIGH FLAME OR OPEN ELECTRIC ELEMENTS.

FAILURE TO DO SO MAY RESULT
IN BODILY INJURY.

ELECTRICIAN'S INSTALLATION INSTRUCTIONS



ELECTRICAL REQUIREMENTS:

- MODELS F35 120/240 volts A.C., 60 hertz, 3 wire, single phase. 20 amp. wiring required.
- MODEL F20 120 volts A.C., 60 hertz, 2 wire, single phase. 20 amp. wiring required.
- MODEL F15 120 volts A.C., 60 hertz, single phase, with two wire grounded cord. 15 amp.

WARNING: CHASSIS MUST BE PROPERLY GROUNDED TO PREVENT POSSIBLE SHOCK HAZARD. ON CORD CONNECTED MODELS THAT HAVE A GROUNDING LEAD PROVIDED, IF AN ADAPTIVE PLUG MUST BE USED, AN ELECTRICAL GROUND MUST BE PROVIDED. DO NOT ASSUME A PLUMBING LINE WILL PROVIDE SUCH A GROUND.

1. Electrician must provide the outlet, plug to match, and a suitable length of cord or armored cable if not supplied. (Attached power supply cord provided on Model F15).
2. Power is to be left OFF throughout installation.
3. Before connecting electrically, remove front panel via two screws and be sure the thermostat is turned all the way to the left (counterclockwise) to the OFF position. Keep in the OFF position until tank has been filled with water.
4. Electrical service is connected to the terminal block at the front of the brewer. Remove front panel via two screws for access. Strain relief is provided in the rear of the machine.
5. No switch is required. All models should remain connected electrically so heat will be maintained in the water tank.
6. After connecting service as specified, test the voltage on the field wired side with a voltmeter. Should be as shown above.
7. With power to brewer OFF, replace front panel. If plumbing connection has been made, the coffee brewer is now ready for "Initial Operation Instructions." Refer to page 3. If plumbing is to be done later, be sure that power is OFF.

NOTE: Schematic and pictorial wiring diagrams are located on page 10 of manual.

WARNING: Brewer warranty is void if brewer is connected to any voltage other than specified on nameplate.

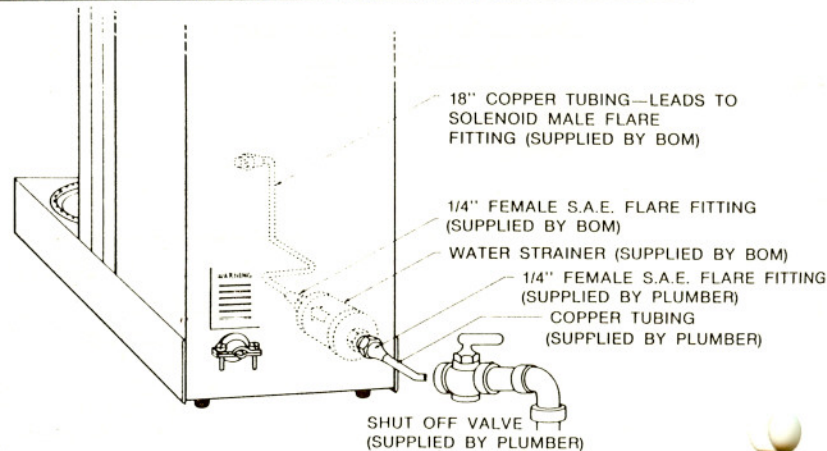
In all installations, the National and all local electrical codes must be followed.

PLUMBER'S INSTALLATION INSTRUCTIONS

The equipment is to be installed to comply with the Basic Plumbing Code of the Building Officials and Code Administrators International, Inc. (BOCA) and the Food Service Sanitation Manual of the Food and Drug Administration (FDA).

CAUTION: Power to brewer must be OFF before proceeding with plumbing installation.

1. Flush water line before installing brewer. Brewer should be connected on **Cold Water Line** for best operation.
2. Water pressure should be at least 20 lbs. For less than a 25 ft. run, use 1/4" copper tubing from 1/2" or larger water line. For more than a 25 ft. run, use 3/8" copper tubing from 1/2" or larger water line, and provide an adapter fitting for connection to the water strainer.
3. Connect incoming water line to the incoming male fitting on the strainer.
A SHUT OFF VALVE SHOULD BE INSTALLED ON THE INCOMING WATER LINE IN A CONVENIENT LOCATION.



NOTE: The National Sanitation Foundation requests a provision be made in the incoming water line for flexibility. This is necessary to allow tilting or moving the brewer for proper cleaning underneath, etc. A tightly coiled length of copper tubing located ahead of the water strainer would help comply with this request.

INITIAL OPERATION INSTRUCTIONS

- IMPORTANT:**
- Brewer must be level or slightly lower in front to siphon properly.
 - Electrician's and Plumber's instructions are provided on page 2. These instructions should be carefully followed before proceeding with initial operation instructions.
 - Be sure all electrical and plumbing connections are tight.
1. **NOTE:** Be sure thermostat is in OFF position.
 2. Turn power to brewer ON.
 3. Place brewing funnel in proper position for brewing. Place a decanter containing a little water on center warmer and turn ON-OFF toggle switch to the ON position. This switch must be ON to operate a brew cycle.
 4. Deflect the start switch. This will start a brew cycle and allow water to flow into the tank. Water will run approximately two minutes before timed cycle ends. Repeat this cycle three additional times; water should overflow tank into the decanter on center warmer during the fourth cycle.
 5. Turn power to brewer OFF. Remove front panel via two screws. Adjust timer to deliver desired amount of water. To increase amount of water, increase time of water flow by turning timer dial slightly clockwise. To decrease amount of water, decrease time of water flow by turning timer dial slightly counterclockwise.
 6. Turn control thermostat knob fully clockwise to the ON position. Turn power to brewer ON and allow approximately 10 to 20 minutes for water in tank to heat. (F-35 approximately 10 minutes—F-20 approximately 15 minutes—F-15 approximately 20 minutes.) When the water reaches brewing temperature, the control thermostat will click off and the heating noise will stop. On initial heat up, normal water expansion will occur in the water tank. Water may drip from the funnel due to this expansion, but will not occur thereafter.
 7. Turn on-off switch to the ON position. Place empty decanter on center warmer under the funnel and deflect start switch. Run a partial cycle to remove expanded water from the tank. Now run a full cycle to check for proper timer setting and to cycle control thermostat.
 8. When control thermostat clicks off and heating noise stops, run a cycle to check for proper temperature setting. With an accurate thermometer, take the temperature of the water at the point below the funnel opening and at the time when the decanter is about half full. Recommended temperature of the water is approximately 195°F. Due to higher altitude locations (5,000 ft. above sea level) thermostat may have to be readjusted to prevent boiling.
 9. If water volume and temperature are correct, replace front panel. Coffee brewer is now ready for brewing coffee.

COFFEE BREWING DIRECTIONS

FAST, CLEAN, CONVENIENT—BUNN® DISPOSABLE PAPER FILTERS



Drop Bunn filter into funnel.



Pour in fresh coffee.



Slide funnel into head and brew.



Simply throw out grounds.

1. Place Bunn filter in funnel and add desired amount of coffee.
 2. Level the bed of coffee and insert funnel in hood guides.
 3. Place empty decanter on center warmer under funnel.
 4. Turn on-off toggle switch to the "ON" position, deflect start switch and brew a pot of coffee.
- IMPORTANT!** Use Bunn Filters for Bunn Coffee Brewers. There is a difference.

CLEANING TIPS

1. For cleaning all metal surfaces, use any reputable stainless steel cleansing compound.
2. Sprayhead should be checked and cleaned regularly. (At least once a week.) Sprayhead holes must be kept open.
3. To prevent "LIMING" problems in the water tube and air tube, remove sprayhead and insert deliming spring all the way into the tank through both tubes. When inserted into tank properly, no more than two inches of the spring should be visible. Saw back and forth five or six times. This will keep tubes open and clear of lime. In hard water areas this should be done every day; this takes less than a minute.

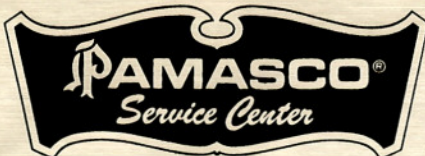


TROUBLE SHOOTING GUIDE

MODELS F-35, F-20, F-15

SYMPTOM	POSSIBLE CAUSE	WHAT TO CHECK	REMEDY
Cannot Start Brew Cycle	1. No Water.	1. Incoming water lines and water shut off valve.	1. Be sure water shut off valve is open.
	2. No Power.	2. Cord set and plug connections. Fuse or circuit breaker.	2. Check voltage at terminal block. Refer to "Electrician's Installation Instructions" for correct voltage.
	3. On-Off toggle switch. (This switch must be in the ON position to start and complete a brewing cycle.)	3. With On-Off switch in the ON position, indicator lamp should light and center warmer should heat. If not, check switch continuity.	3. If On-Off switch does not make and break contact, replace On-Off switch.
	4. Start switch.	4. Switch continuity.	4. If start switch does not make and break contact, replace start switch.
	5. Loose connection in harness.	5. Plug and socket connections between harness and relay, relay and timer, and terminals to solenoid.	5. Be sure these connections are tight.
	6. Relay.	6. (A) Contact points. (B) Check relay for energizing when start switch is depressed to start a brew cycle and for holding (remaining energized) after start switch is released.	6. (A) Be sure contact points are clean. (B) If relay does not energize when start switch is depressed, this would indicate a defective relay. If steps 1 thru 5 have been checked, replace relay. If relay energizes when the start switch is depressed, but deenergizes when start switch is released, refer to step 7.
	7. Timer.	7. Check paddle arm on timer to see if it is holding the micro switch arm down.	7. Should hear two clicks when micro switch arm is depressed and released. If not, this would indicate that the paddle arm is not resetting and is holding the micro switch arm down. Replace Timer.
	8. Solenoid valve.	8. (A) Voltage at solenoid valve terminals. Start a brew cycle and check for 120 volts A.C. at terminals. (B) If voltage is present at terminals, check for water at line pressure on the inlet side of the solenoid valve. Remove flow valve, start a brew cycle and check for water at line pressure on the outgoing side of the solenoid valve.	8. (A) If voltage is not present at terminals refer to steps 2 thru 7. (B) If voltage is present at terminals and water at line pressure is present on the inlet side of the solenoid, but not present on the outgoing side, replace solenoid valve.

FACTORY AUTHORIZED SERVICE



	POSSIBLE CAUSE	WHAT TO CHECK	REMEDY
NO HOT WATER	<ol style="list-style-type: none"> 1. Tank heater 2. Limit Thermostat or Control Thermostat. 	<ol style="list-style-type: none"> 1. Voltage at tank heater terminals with control thermostat knob in the fully clockwise position. Voltage should be: Model F35 240 volts A.C. Models F20 and F15 120 volts A.C. 2. With control thermostat knob in the fully clockwise position, check the voltage between the white (or red) wire on the tank heater terminal and the incoming terminal (black wire) on the limit thermostat, then the outgoing (blue wire) terminal on the limit thermostat. Voltage should be: Models F15 and F20, 120 volts A.C. Model F35, 240 volts A.C. 	<ol style="list-style-type: none"> 1. If correct voltage is present at the tank heater terminals and water in tank is not being heated, replace tank heater. If voltage is not present at tank heater terminals, refer to step 2. If incorrect voltage is present on tank heater terminals, refer to "Electrician's Installation Instructions." 2. (A) If voltage is present on incoming terminal (black wire) on the limit thermostat, but not on the outgoing terminal, (blue wire) replace limit thermostat. (B) If voltage is present on both terminals on the limit thermostat, but not across tank heater terminals, replace control thermostat. (C) If voltage is not present on the incoming terminal on the limit thermostat, refer to "No Power" Section.
STEAMING OR SPITTING AROUND FUNNEL	<ol style="list-style-type: none"> 1. Control Thermostat 2. Excessive Lime. 	<ol style="list-style-type: none"> 1. Knob Setting. 2. Tank and tank lid assembly. 	<ol style="list-style-type: none"> 1. Turn knob counter-clockwise for lower setting. If temperature of water does not decrease, replace control thermostat. 2. If lime build up is excessive, delime tank and tank lid assembly.
DRIPPING	<ol style="list-style-type: none"> 1. Not Siphoning properly. 2. Solenoid valve not seating properly 	<ol style="list-style-type: none"> 1. Water should flow from sprayhead for approximately 20 seconds after timer shuts off. 2. Solenoid valve assembly. 	<ol style="list-style-type: none"> 1. (A) Brewer must be level or slightly lower in front to siphon properly. (B) Clean sprayhead holes. (C) Insert deliming spring in water tube and air tube all the way into tank and saw back and forth five or six times. 2. Be sure spring is in place and any particles are cleaned from valve seat. If valve seat is worn or mutilated, replace solenoid valve.
WATER KEEPS RUNNING (BREWER WON'T SHUT OFF ELECTRICALLY).	<ol style="list-style-type: none"> 1. Solenoid Valve 	<ol style="list-style-type: none"> 1. Refer to "Dripping" section, step 2. 	<ol style="list-style-type: none"> 1. Refer to "Dripping" section, step 2.

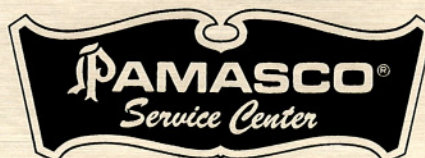
SYMPTOM	POSSIBLE CAUSE	WHAT TO CHECK	REMEDY
WATER KEEPS RUNNING (BREWER WILL SHUT OFF ELECTRICALLY).	<ol style="list-style-type: none"> 1. Timer. 2. Start Switch. 	<ol style="list-style-type: none"> 1. Paddle arm on timer. Check to see if paddle arm on timer slowly moves around and makes contact with micro switch arm, then resets. 2. Switch continuity. 	<ol style="list-style-type: none"> 1. If paddle arm on timer slips or doesn't move, replace timer. 2. If start switch does not make and break contact, switch should be replaced.
IRREGULAR YIELD	<ol style="list-style-type: none"> 1. Flow valve. 2. Not siphoning properly. 3. Timer. 	<ol style="list-style-type: none"> 1. Flow valve assembly. 2. Refer to "Dripping" section, Step 1. 3. Timer consistency. Check timer consistency several times with a watch or clock. 	<ol style="list-style-type: none"> 1. Clean flow valve of any particles that may partially or intermittently clog orifice. Replace if necessary. 2. Refer to "Dripping" section, step 1. 3. If times are irregular, timer should be replaced.
LOW YIELD	<ol style="list-style-type: none"> 1. Timer. 2. Flow valve. 3. Low water pressure. 4. Solenoid Valve. 	<ol style="list-style-type: none"> 1. Timer dial indicator set too low. (Should be at least 2 minutes 15 seconds). 2. Flow valve assembly. 3. Water pressure at incoming water line. 4. Solenoid valve assembly. 	<ol style="list-style-type: none"> 1. Adjust timer for a higher setting. 2. Clean flow valve, of any particles that may partially clog orifice. Replace if necessary. 3. Water pressure should be at least 20 PSI. Be sure other appliances in the line do not reduce water pressure to brewer below 20 PSI. 4. Clean solenoid of any particles that may partially clog orifices. Replace if necessary.
OVERFLOWING DECANTER	<ol style="list-style-type: none"> 1. Receiving decanter not completely empty when brew cycle is started. 2. Timer. 3. Solenoid valve. 	<ol style="list-style-type: none"> 1. Personnel operating machine. 2. (A) Timer dial indicator set too high. (B) Check timer consistency several times with a watch or clock. 3. Refer to "Dripping" section, step 2. 	<ol style="list-style-type: none"> 1. Always start brew cycle with receiving decanter empty. 2. (A) Readjust timer for a lower setting. (B) If times are irregular, timer should be replaced. 3. Refer to "Dripping" section, step 2.
WARMER PLATES RED HOT—OR SOLENOID COIL SMOKING—OR WATER IN TANK HEATS EXCESSIVELY FAST.	<ol style="list-style-type: none"> 1. Brewer wired to wrong voltage. 	<ol style="list-style-type: none"> 1. Voltage at terminal block. 	<ol style="list-style-type: none"> 1. Refer to "Electrician's Installation Instructions" for correct voltage and correct as necessary.

FACTORY AUTHORIZED SERVICE



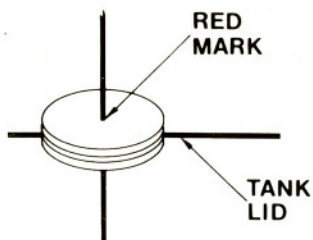
SYMPTOM	POSSIBLE CAUSE	WHAT TO CHECK	REMEDY
DRY COFFEE REMAINING IN BREW FUNNEL AFTER BREW CYCLE HAS BEEN COMPLETED	<ol style="list-style-type: none"> 1. Filters. 2. Not siphoning properly. 3. Wrong sprayhead. 4. Improper loading of funnel. 5. Missing sprayhead. 	<ol style="list-style-type: none"> 1. Check if Bunn Filters are being used. 2. Refer to "Dripping" section, step 1. 3. Number of sprayhead holes. 4. Filter and coffee in funnel. 5. Check for sprayhead. 	<ol style="list-style-type: none"> 1. Bunn Filters should always be used. 2. Refer to "Dripping" section, step 1. 3. A 6-hole sprayhead should be used. 4. Filter should be centered in funnel and coffee bed should be level. 5. Install sprayhead.
WEAK COFFEE	<ol style="list-style-type: none"> 1. Filters. 2. Water temperature too low. 3. Not siphoning properly. 4. Improper loading of funnel. 5. Missing sprayhead. 	<ol style="list-style-type: none"> 1. Check if Bunn Filters are being used. 2. Check water temperature. Refer to "Initial Operation Instructions" steps 6 & 7. 3. Refer to "Dripping" section, step 1. 4. Filter and coffee in funnel. 5. Check for sprayhead. 	<ol style="list-style-type: none"> 1. Bunn Filters should always be used. 2. Adjust control thermostat knob clockwise to a higher setting. 3. Refer to "Dripping" section, step 1. 4. Filters should be centered in funnel and coffee bed should be level. 5. Install sprayhead.
SOLENOID CHATTER OR HOWLING	<ol style="list-style-type: none"> 1. Brewer connected to hot water. 2. Vibration. 3. 60 cycle vibration. 4. High water pressure. 5. Water hammer. 	<ol style="list-style-type: none"> 1. Incoming water line. 2. If brewer is on a metal stand or counter, check to see that neither bottom pan nor copper tubing to brewer is touching counter. 3. Check tightness of the nut on top of the solenoid valve. 4. Water pressure on incoming line. 5. Incoming plumbing. 	<ol style="list-style-type: none"> 1. Brewer should be connected to Cold water line. 2. Adjust as necessary. 3. Tighten nut on top of solenoid valve. 4. If water pressure is over 90 PSI install pressure regulator and adjust to 50 PSI. 5. This is not the fault of the brewer. It can usually be corrected by rearranging some plumbing or adding an air chamber to the incoming water line.
COLD WARMER STATION	<ol style="list-style-type: none"> 1. Warmer—defective. 2. Warmer On-Off Switch. 3. Bad harness connection. 	<ol style="list-style-type: none"> 1. Voltage at warmer terminals. Should be 120 volts A.C. 2. If voltage is not present on warmer terminals, check continuity of switch. 3. Check connections between harness and switch and switch and warmer. 	<ol style="list-style-type: none"> 1. If voltage is present on terminals, but warmer will not heat, replace warmer. 2. If switch does not make and break when turned on and off, replace switch. 3. Be sure all connections are tight.

FACTORY AUTHORIZED SERVICE



COMPONENT REPLACEMENT INSTRUCTIONS

CAUTION: DISCONNECT COFFEE BREWER FROM POWER SOURCE PRIOR TO REMOVING ANY COMPONENTS.

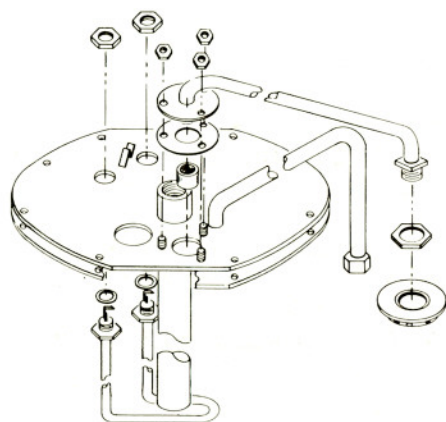


Access to electrical components is gained by removing front access panel.

CONTROL THERMOSTAT

1. To gain access, remove top lid via 4 screws and remove front panel.
2. Remove mounting screws and disconnect wires, remove old thermostat bulb by pulling firmly upward on the capillary.
3. On the new thermostat, slide the red capillary grommet to the red mark on the capillary.
4. Insert the bulb through the hole in the tank lid and press the grommet firmly and evenly so that the groove in the grommet fits into the tank lid.

NOTE: If water tank is full of water, turn control thermostat knob clockwise to desired setting. Refer to "Initial Operation Instructions" steps 6, 7 and 8. If water tank is not full of water, turn control thermostat knob fully counterclockwise until tank is filled.



TANK HEATER

1. To gain access, remove top lid via 4 screws.
2. Remove sprayhead and sprayhead nut from water tube below the hood.
3. Loosen compression fitting on air vent tube in hood.
4. Disconnect leads to tank heater terminals and limit thermostat terminal.
5. Remove thermostat bulb from tank lid assembly. Refer to "Control Thermostat Replacement" step 2 above. Take care not to damage thermostat capillary or bulb.
6. Remove 8 nuts holding tank lid to tank and lift out tank lid.
7. Remove 2 nuts holding tank heater to tank lid and remove tank heater.
8. When replacing tank heater, be sure to use new copper washers. Nuts should be securely tightened to assure water proof seal.

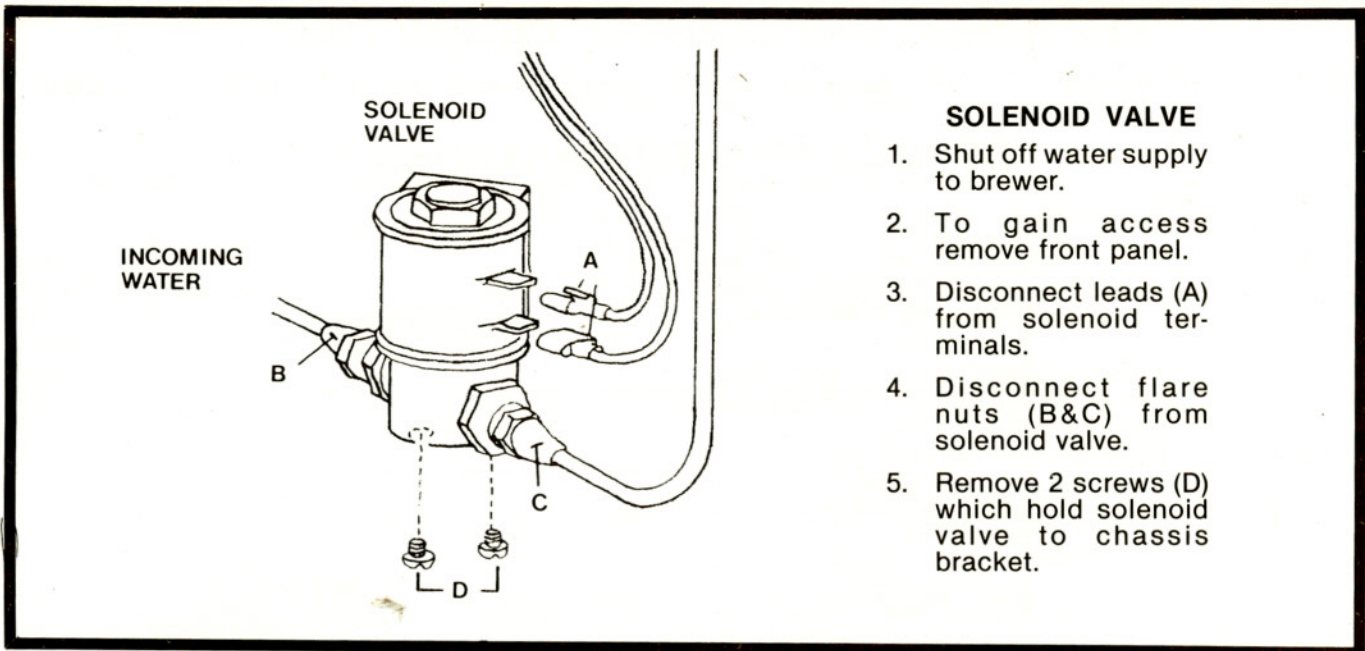
NOTE: When replacing thermostat bulb in tank lid assembly, refer to "Control Thermostat Replacement" steps 3 and 4 above.

TIMER

1. To gain access, remove front panel.
2. Disconnect plug and socket connector and disconnect the 2 leads on the solenoid terminals.
3. Disconnect timer from bracket via 2 screws and remove.

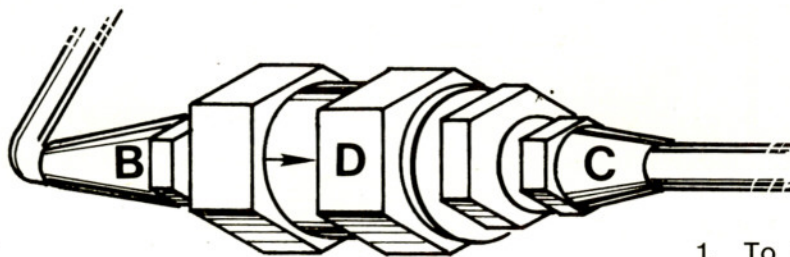
RELAY

1. To gain access, remove front panel.
2. Disconnect plug and socket connector from harness plug and socket connector from timer.
3. Disconnect relay from bracket via 2 screws and remove.



SOLENOID VALVE

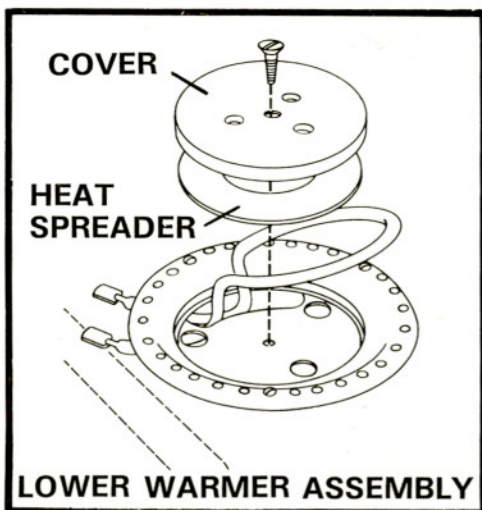
1. Shut off water supply to brewer.
2. To gain access remove front panel.
3. Disconnect leads (A) from solenoid terminals.
4. Disconnect flare nuts (B&C) from solenoid valve.
5. Remove 2 screws (D) which hold solenoid valve to chassis bracket.



FLOW VALVE

1. To gain access remove top cover via screw(s) on top.
2. Loosen flare nuts (B and C) and free short piece of water line from flow valve (D).
3. Remove flow valve (D).

NOTE: When installing new flow valve into solenoid, be sure direction of arrow is away from solenoid.



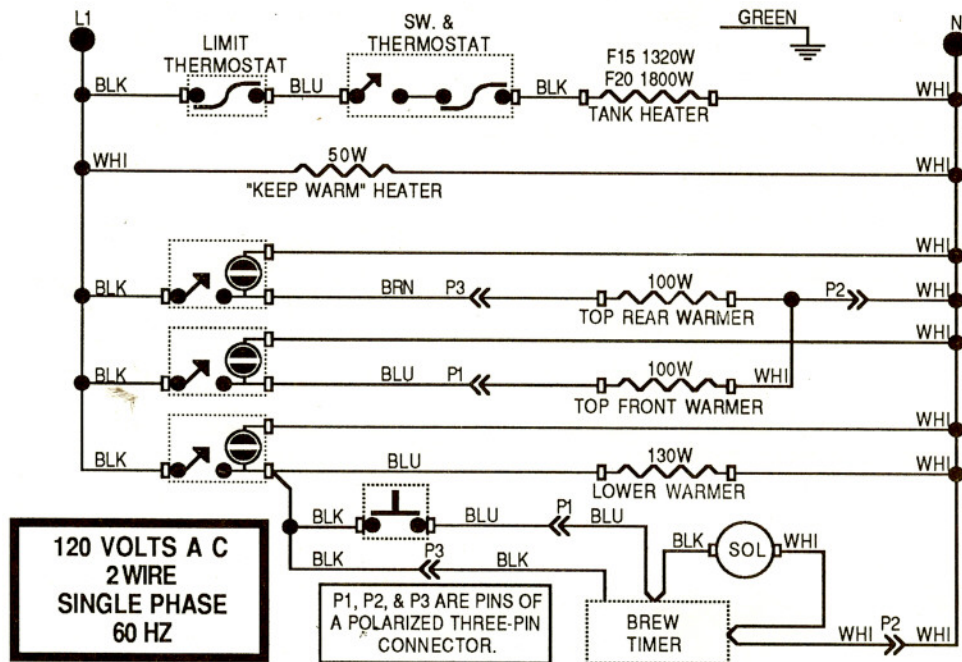
REPLACING ON-OFF SURFACE HEATER ELEMENTS

1. Remove lower warmer cover plate and heat spreader by unscrewing center sheet metal screw. **DO NOT REMOVE SMALL SCREWS HOLDING EDGE OF SAUCER.**
2. To remove the lower warmer, lift element, bringing down-curved ends out through curved slot in saucer assembly.
3. Disconnect blue and white spade-clipped wires from element terminals. These are interchangeable when replacing element.
4. To install new element, bring spade-clipped wires up through curved slot, reconnect them, and place element in original position. Be sure heat spreader is replaced between element and cover plate.
5. Warmer elements on the top of the brewer are not as shown at left. Remove 3 screws holding saucer and remove element.

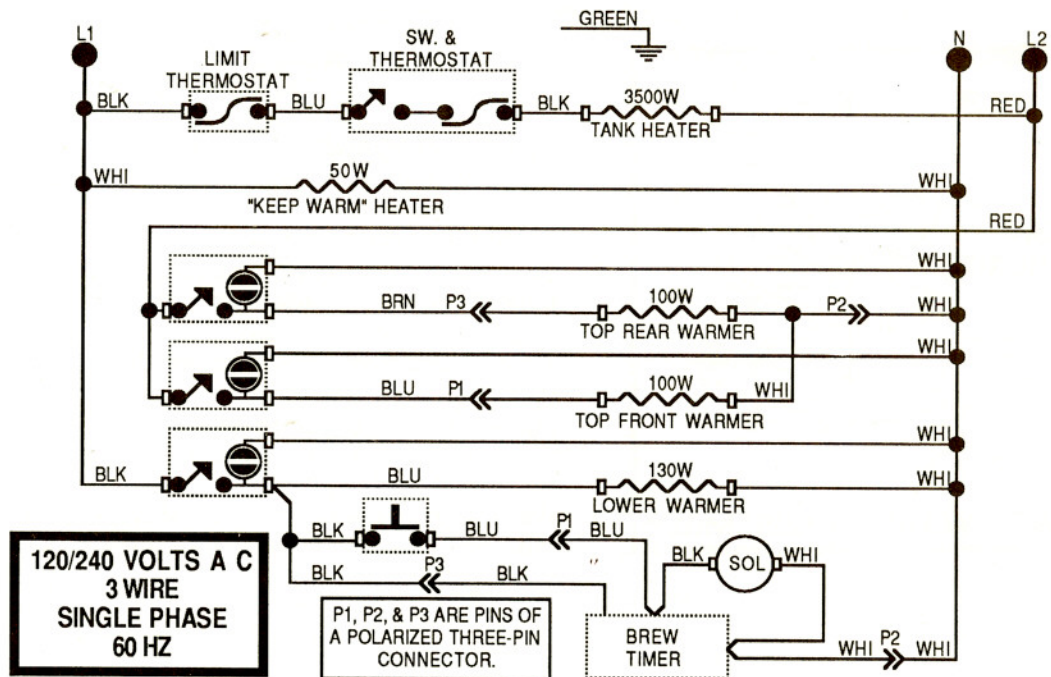
FACTORY AUTHORIZED SERVICE



SCHEMATIC WIRING DIAGRAM F15 & 20



SCHEMATIC WIRING DIAGRAM F35



REPLACEMENT PARTS

01637.0000 Cordset, 5', 16/3, HSJO, NEMA 5-15P (model 15)	01111.0000 Solenoid Valve Repair Kit
00658.0000 Decal, Decanter & Funnel Safety	01075.0000 Sprayhead Fitting Nut
00831.0000 Decal, Electrical	05515.0000 Sprayhead Tube Gasket
01188.0000 Delimiting Spring	05551.0000 Sprayhead Tube Kit
20528.1175 Flow Regulator (.175)	01082.0000 Sprayhead, 6-Hole
00445.0000 Flow Regulator Adaptor	02795.0000 Sprayhead, Plastic
20526.0175 Flow Regulator Diaphragm (.175)	00736.0000 Sprayhead, Pouchpack
01155.0000 Flow Regulator Gasket	05518.0000 Syphon Hub
04002.0000 Foot	04236.0000 Tank Heater (1320W) (model 15)
02028.0000 Funnel Assy, Complete W/Black Handle	04636.0000 Tank Heater (1800W) (model 20)
02028.0002 Funnel Assy, Complete W/Orange Handle	04637.0000 Tank Heater (3500W) (model 35)
20247.0000 Funnel Basket	04626.0000 Tank Keep Warm Heater (50W)
20244.0000 Funnel Handle, Black	05541.0000 Tank Lid
20244.0001 Funnel Handle, Orange	04221.0000 Tank Lid Gasket
01031.0000 Funnel Tip Kit	04131.0000 Tank W/Keep Warm Heater Assy
20245.0000 Funnel, Stainless	01106.0000 Terminal Block (model 15&20)
02074.0000 Funnel, Wide Pouchpack	07038.0000 Terminal Block (model 35)
00460.0000 Tank Lid Inlet Fitting Assy	07073.0000 Thermostat Grommet
01201.0000 Tank Lid Inlet Fitting Gasket	04314.0001 Thermostat
01540.0000 Tank Lid Inlet Fitting Washer	02235.0000 Timer
04635.0000 Leg, Chrome (3" Set of 2)	03695.0000 Warmer Assy 130W (Lower)
04680.0002 Limit Thermostat	03625.0000 Warmer Assy 100W (Upper)
04646.0000 Momentary Switch	03655.0000 Warmer Dish, Porcelain
04645.0000 On/Off Switch, Lighted	01227.0000 Warmer Element (100W)
10940.1000 Shipping Carton, Complete	01142.0000 Warmer Element (130W)
01085.0000 Solenoid Valve	05212.0000 Warmer Retainer Plate
01079.0000 Solenoid Valve Base	01183.0000 Water Strainer
01066.0000 Solenoid Valve Bonnet Wrench	01839.0000 Wiring Harness (model 15&20)
01101.0000 Solenoid Valve Coil	01841.0000 Wiring Harness (model 35)

FACTORY AUTHORIZED SERVICE



BUNN-O-MATIC COMMERCIAL PRODUCT WARRANTY

Bunn-O-Matic Corp. ("Bunn") warrants the equipment manufactured by it to be commercially free from defects in material and workmanship existing at the time of manufacture and appearing within one year from the date of installation. This warranty does not apply to any equipment, component or part that was not manufactured by Bunn or that, in Bunn's judgement, has been affected by misuse, neglect, alteration, improper installation or operation, improper maintenance or repair, damage or casualty.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY OTHER WARRANTY, WRITTEN OR ORAL, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF EITHER MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The agents, dealers or employees of Bunn are not authorized to make modifications to this warranty or to make additional warranties that are binding on Bunn. Accordingly, statements by such individuals, whether oral or written, do not constitute warranties and should not be relied upon.

The Buyer shall give Bunn prompt notice of any claim to be made under this warranty by telephone at (217) 529-6601 or by writing to Post Office Box 3227, Springfield, Illinois, 62708-3227. If requested by Bunn, the Buyer shall ship the defective equipment prepaid to an authorized Bunn service location. If Bunn determines, in its sole discretion, that the equipment does not conform to the warranty, Bunn shall repair the equipment with no charge for parts during the one year warranty period and no charge for labor by a Bunn Authorized Service Representative during the one year warranty period. If Bunn determines that repair is not feasible, Bunn shall, at its sole option, replace the equipment or refund the purchase price for the equipment.

THE BUYER'S REMEDY AGAINST BUNN FOR THE BREACH OF ANY OBLIGATION ARISING OUT OF THE SALE OF THIS EQUIPMENT, WHETHER DERIVED FROM WARRANTY OR OTHERWISE, SHALL BE LIMITED, AS SPECIFIED HEREIN, TO REPAIR OR, AT BUNN'S SOLE OPTION, REPLACEMENT OR REFUND. Bunn shall not be liable for any other damage or loss, including, but not limited to, lost profits, lost sales, loss of use of equipment, claims of Buyer's customers, cost of capital, cost of down time, cost of substitute equipment, facilities or services, or any other special, incidental or consequential damages.

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